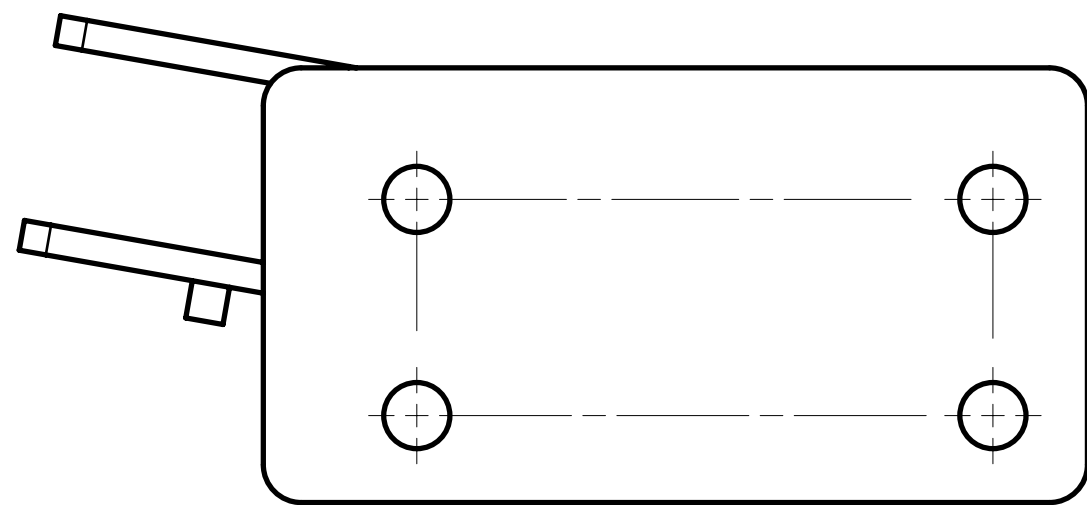
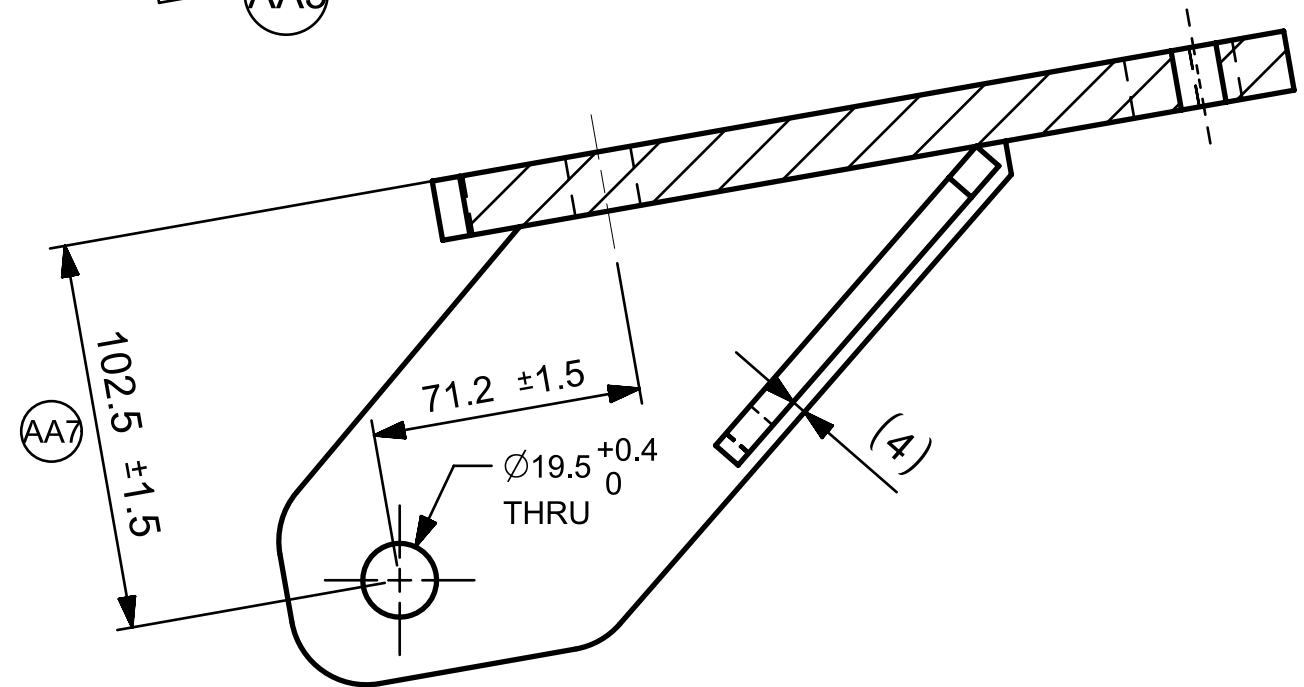
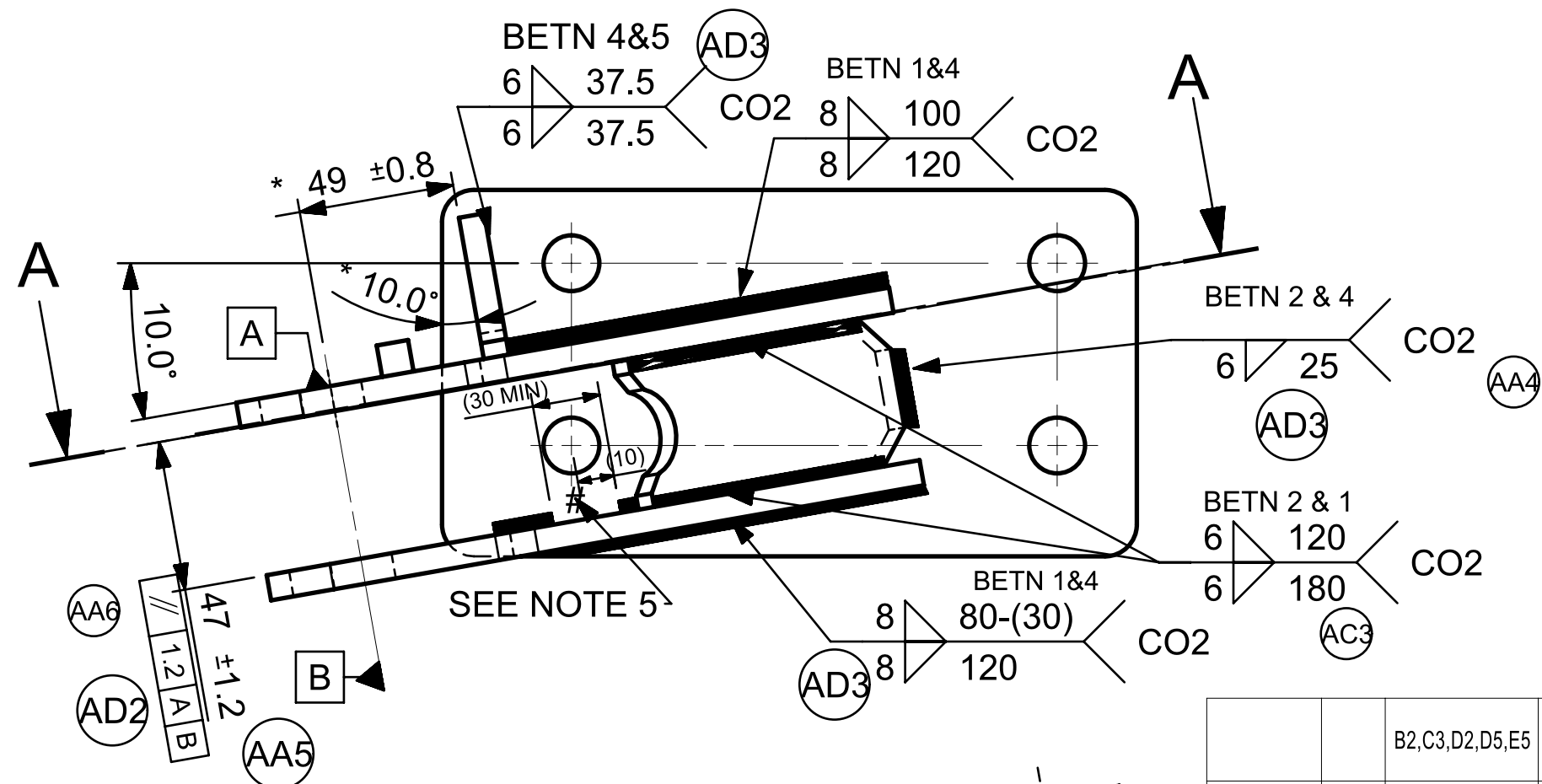
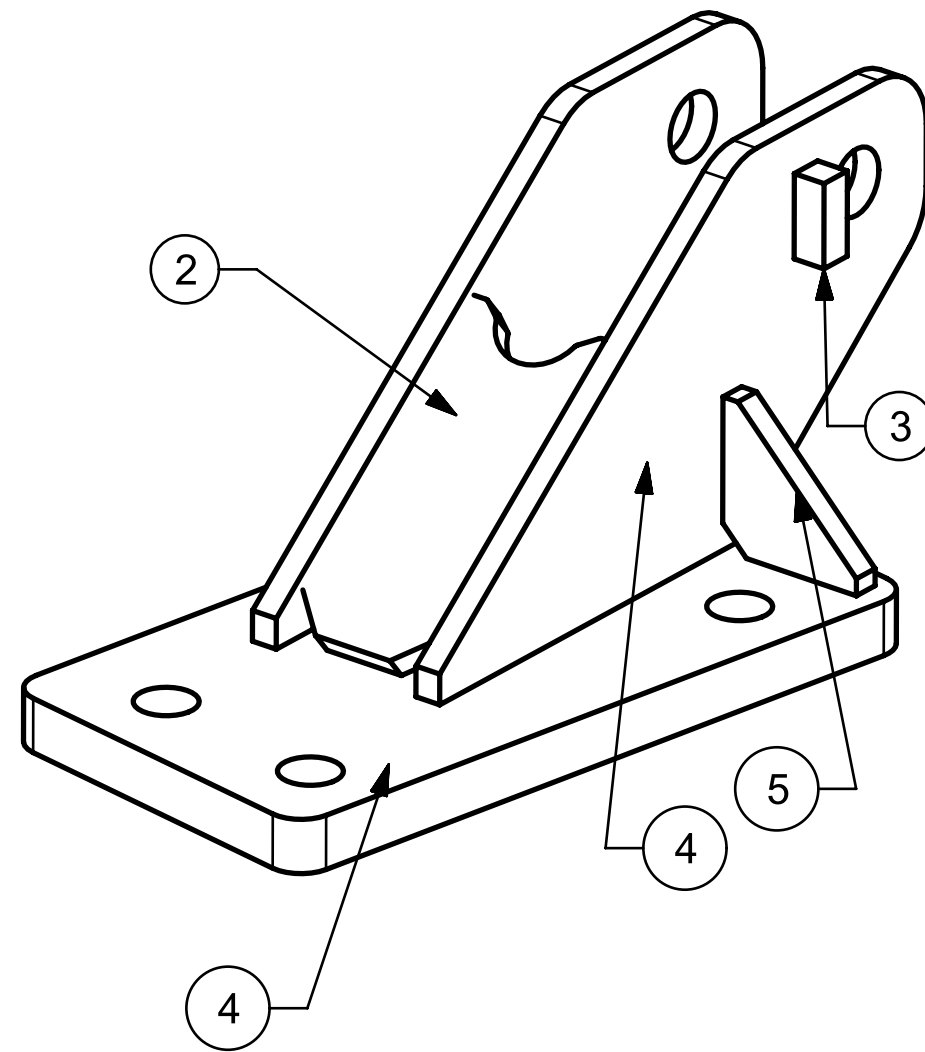
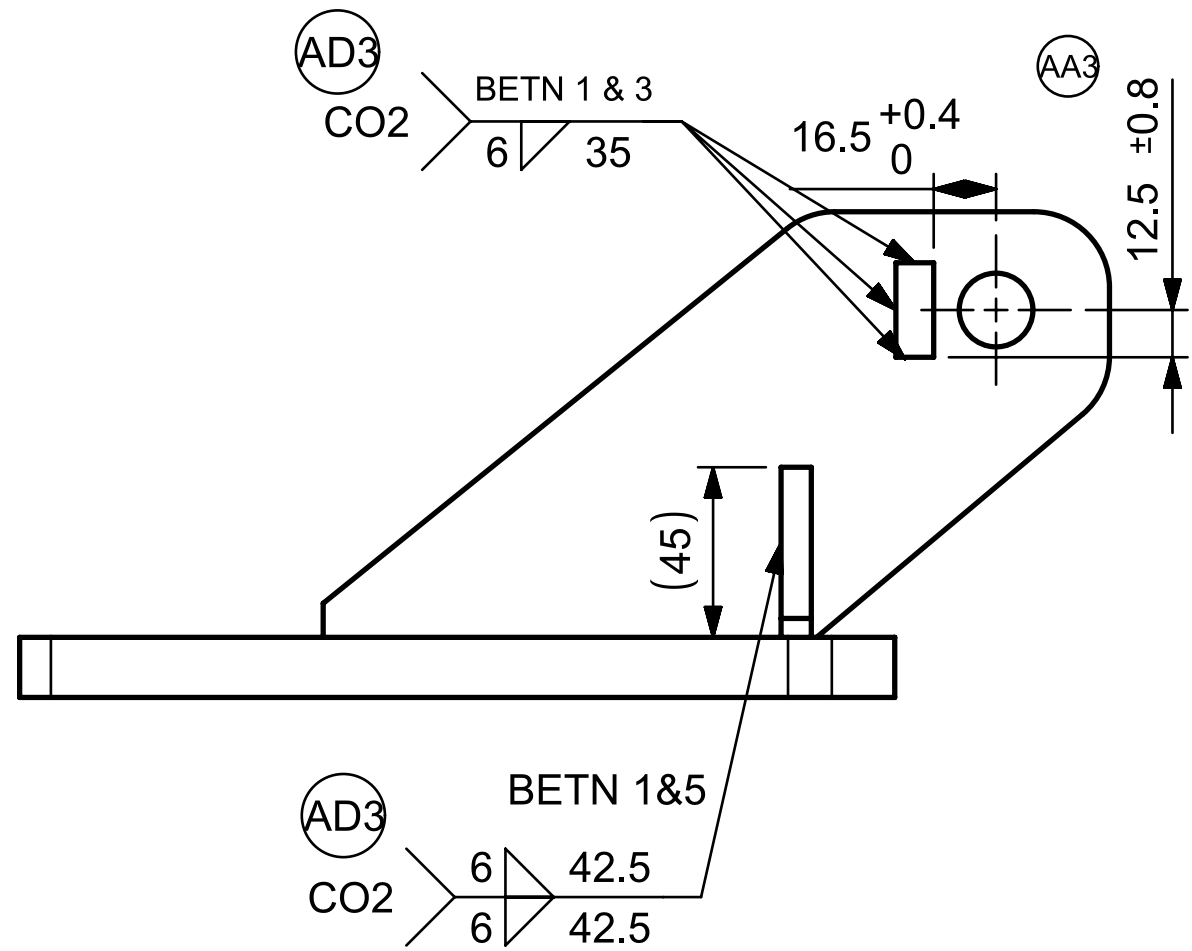
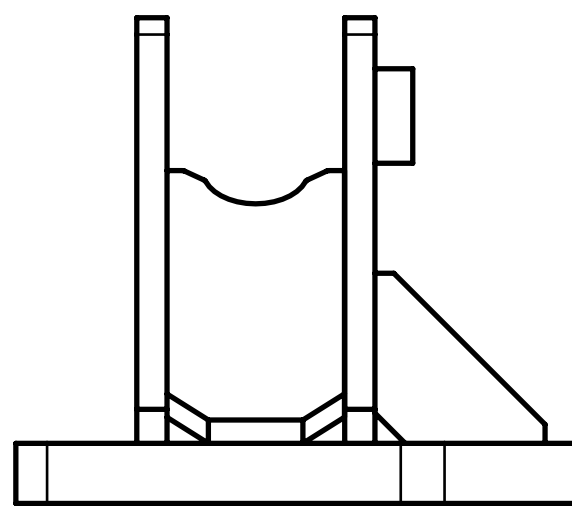
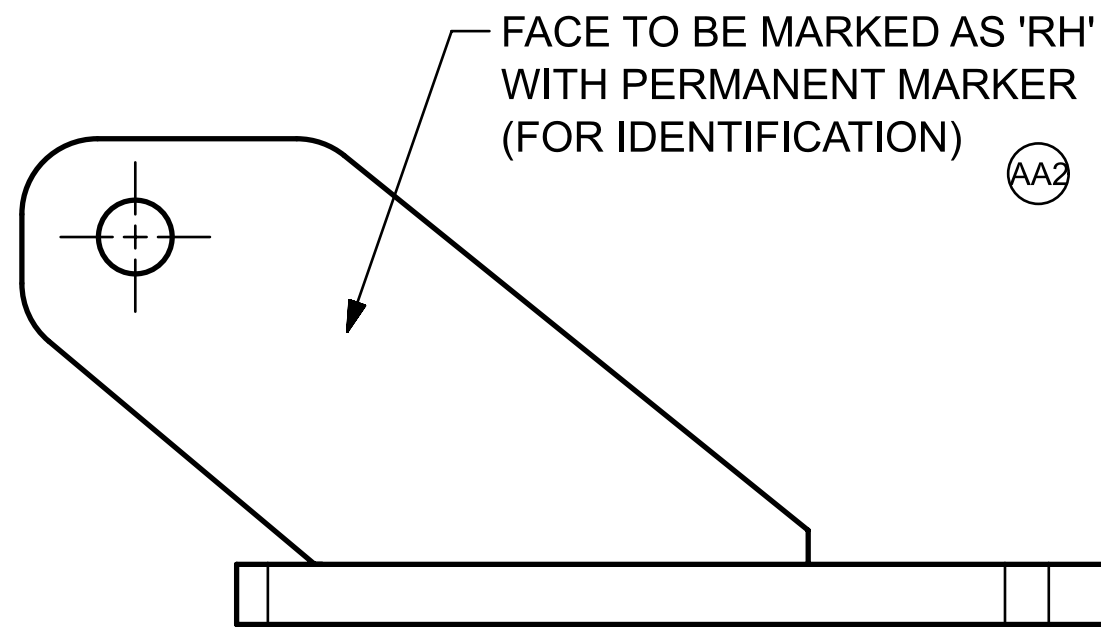


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WELD TABLE		
	WELD LENGTH(MM)	FILLET SIZE(MM)
CHILD PART (1&4)	200 & 220	8
CHILD PART (2&1)	300	6
CHILD PART (4&5)	75	6
CHILD PART (1&5)	85	6
CHILD PART (1&3)	35	6
CHILD PART (2&4)	25	6

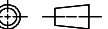


SECTION A-A

NOTES:

- PARTS TO BE PRIMED AS PER M&M STD FEG 000 605 (REV1) PROCEDURE 2
- * MARKED DIMENSIONS ARE FOR TOOLING REFERENCE.
- CO2 WELDING AS PE M&M STD FE G 00 0600.
- REMOVE SHARP EDGES AND CORNER.
- # MARKED LOCATION FOR WELD GAP OF 30MM(MIN) TO BE GIVEN AFTER 6MM WELD FROM PLATE EDGE

		B2,C3,D2,D5,E5	3. ALL WELD SIZE AND LENGTH CORRECTED.				
		B1	2. DIM. WAS 47.0				
ER21C0000291	AD	B5	1. SNO 4 REVISED	RK	VAK	CS	09.03.22
		A7	3. WT & S/F WAS 5.14 & 1444				
		B3	3. WELDING ADDED				
		A5	2.PART 2 UPDATED				
ER22C0000175	AC	B6	1.WELD NOTE ADDED	MS	VAK	DS	22/04/22
		B7	2. WT & S/F WAS 5 & 1409 RESPLY.				
	AB	B5	1. PART 5 ADDED	SD	VAK	DS	6/1/2022
		A7	8. WAS 1456cm2				
		A1	7. WAS 1.0				
		B1	6. WAS 0.6				
		B1	5. DATUM ADDED				
		C4	4. WELD LENGTH ADDED				
		E6	3. TOLERANCE ADDED				
		D3	2. NOTE ADDED				
	AA	D1	1. DIMENSION DELETED	AK	VAK	SSC	15/06/21
ER/ECN NO	C/L	LOC	REVISIONS	DSR	CKR	APR	DATE

B15 D14	007222901U01	BRACKET STAB MTNG. SPRT	1	NOT SERVICED SEPERATELY	MFD E350 PO AS PER M&M STD. FE G 00 0907.	0.08	0.08				
	007221927U01	PLATE BASE RH	1		HR STEEL SHEET GRADE MFD E350 PO AS PER FE G 000 907	2.98	2.98				
	007221557U01	STOPPER PIN STABILIZER	1		HR STEEL SHEET GRADE MFD E350 PO AS PER FE G 000 907	0.02	0.02				
	007221885U01	PLATE SUPPORT STABILIZER BKT	1		HR STEEL SHEET GRADE MFD E350 PO AS PER FE G 000 907	0.28	0.28				
	007221884U01	PLATE STABILIZER MOUNTING	2		HR STEEL SHEET GRADE MFD E350 PO AS PER FE G 000 907	0.87	1.74				
S. NO.	PART NUMBER	DESCRIPTION	QTY	SERVICEABILITY	MATERIAL	WGT/PART	WGT/ASSY				
					REF PART NO: 007205642C11						
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989 (DIMENSION)				SURFACE FINISH SYMBOLS:ISO-1302		 MAHINDRA & MAHINDRA LTD. FARM DIVISION, INDIA					
WELDING SYMBOLS:IS813				REMOVE ALL SHARP CORNERS & BURRS							
DO NOT SCALE ALL DIMENSIONS ARE IN mm	LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000	
		UPTO	3	6	30	120	400	1000	2000	4000	
		f FINE (X.XXX)	+0.05	+0.05	+0.1	+0.15	+0.2	+0.3	+0.5	-	
		m MEDIUM (X.XX)	+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	
		c COARSE (X.X)	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	+4	
	v VERY COARSE (X)		+0.5	+1	+1.5	+2.5	+4	+6	+8		
	ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
		OVER	-	10	50	120	400	-			
		UPTO	10	50	120	400	-				
		f FINE (X.XXX)	+1°	+0°30'	+0°20'	+0°10'	+0°5'				
m MEDIUM (X.XX)		+1°	+0°30'	+0°20'	+0°15'	+0°10'					
c COARSE (X.X)	+1°30'	+1°	+0°30'	+0°15'	+0°10'						
v VERY COARSE (X)	+3°	+2°	+1°	+0°30'	+0°20'						
					DWG. SIZE : A2		SCALE :	1:1	SHEET: 1 OF 1		
					REFER BOM		PART NUMBER : 007221882U91		CL: AD		
					DN SNR		AK	28-05-2021	ER NUMBER: ER22C0000175		
					WEIGHT(kg) : 5.11		CHKR	VAK	28-03-2022	DESCRIPTION : BRACKET STABILIZER RH	
					S/F AREA(cm²): 2847		APPR	KS	28-03-2022		